



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

K10112

Job Sheet 180069



Part No: K10112

Job Qty: 2 ea

Part Name: Saddle, Skidtube 206



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/16/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG DSI 9583 REV A, K10112 REV C IPP : E 00.06.14 Changed GHW part # (mpp 2063) EC IPP REV:F 11.09.23 PER REV.B DD VERF:EC IPP REV:G 11.11.14 AS PER DSI9583 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 29 2018
110	Packaging	2 pcs	7/16/18	7/16/18	0.00	0.00	Packaging1-5		
120	QC	2 pcs	7/16/18	7/16/18	0.00	0.00	QC4		JRB DAS
125	DC	2 pcs	7/16/18	7/16/18	0.00	0.00	DC		JRB 28
130	Packaging	2 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-2		21 9-89
140	QC21-FG	2 Ea	7/16/18	7/16/18	0.00	0.00	QC21		JUL 10 2018

Part Op 125 - Photocopy bluefile & type labels per PPP K10112 CHG003 FOR D206-642-112 CHG009 FOR D206-642-114
Descriptions: CHG004

130 - Identify and pack for shipping as per PPP K10112 PPP D206-642-111 PPP D206-642-113



Container No: S090118



Part: K10112

Job No: 180069

Serial No/Batch: S090118

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/09/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	16 Ea (8 ea)	90-Start up Operation	
AN4-6A	Bolt	24 Ea (12 ea)	90-Start up Operation	
AN4C5A	Bolt	2 Ea (1 ea)	90-Start up Operation	
AN5-10A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN5-11A	Bolt	8 Ea (4 ea)	90-Start up Operation	
AN6-44A	Bolt	4 Ea (2 ea)	90-Start up Operation	
D206-651-041	206 A/B Ground Handling Wheel	2 Ea (1 ea)	90-Start up Operation	
D2652	Bushing	32 Ea (16 ea)	90-Start up Operation	
D2661-2	Saddle, RH, Fwd, Aft, Out	4 Ea (2 ea)	90-Start up Operation	
D2662-2	Saddle, LH Fwd, Aft, Out	4 Ea (2 ea)	90-Start up Operation	
D2712	Set Screw	20 Ea (10 ea)	90-Start up Operation	
D2884	Saddle Spacer	4 Ea (2 ea)	90-Start up Operation	
D2885	Saddle Spacer	4 Ea (2 ea)	90-Start up Operation	
D3413-1	O-Ring	2 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	16 Ea (8 ea)	90-Start up Operation	
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	
MS21042L6	Nut	4 Ea (2 ea)	90-Start up Operation	
NAS1149C0463R	Washer	2 Ea (1 ea)	90-Start up Operation	
NAS1149D0363J	Washer	16 Ea (8 ea)	90-Start up Operation	
NAS1149D0463J	Washer	48 Ea (24 ea)	90-Start up Operation	
NAS1149D0563J	Washer	16 Ea (8 ea)	90-Start up Operation	
NAS1149D0663J	Washer	8 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	16	203	0
	AN4-6A	24	1,216	0
	AN4C5A	2	69	0
	AN5-10A	8	131	0
	AN5-11A	8	163	0
	AN6-44A	4	136	0
	D206-651-041	2	4	0
	D2652	32	437	0
	D2661-2	4	12	0
	D2662-2	4	14	0
	D2712	20	695	0
	D2884	4	26	0
	D2885	4	36	0
	D3413-1	2	42	0
	MS21042L3	16	1,305	0
	MS21042L4	24	1,673	0
	MS21042L6	4	278	0
	NAS1149C0463R	2	216	0
	NAS1149D0363J	16	1,721	0
	NAS1149D0463J	48	2,986	0
	NAS1149D0563J	16	1,664	0
	NAS1149D0663J	8	587	0

Part Specifications

Specifications could not be found.

Plex 6/28/18 10:06 AM dart.white.jesse



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004158	S068529	AN3-41A	Bolt	S063764	ST347	8
004158	S088447	AN3-41A	Bolt	S038750	ST347	8
004158	S088444	AN4-6A	Bolt	S058982	ST345	24
004158	S088443	AN4C5A	Bolt	S019407	ST345	2
004158	S088442	AN5-10A	Bolt	S017095	ST337	8
004158	S088441	AN5-11A	Bolt	S003927	ST338	8
004158	S088440	AN6-44A	Bolt	F123265	ST333	4
004158	S085339	D206-651-041	206 A/B Ground Handling Wheel	S071508	ST365	2
004158	S088431	D2652	Bushing	s033368	ST009	32
004158	F163535	D2661-2	Saddle, RH, Fwd, Aft, Out		ST401	4
004158	F161616	D2662-2	Saddle, LH Fwd, Aft, Out	S0892 V1	ST401	43
004158	S033205	D2712	Set Screw	s031303	ST010	10
004158	S068546	D2712	Set Screw	S064733	ST010	10
004158	S024418	D2884	Saddle Spacer	S022936	ST013	2
004158	S088429	D2884	Saddle Spacer	S022936	ST013	2
004158	S022132	D2885	Saddle Spacer	F162472	ST013	2
004158	S088424	D2885	Saddle Spacer	S054580	ST013	2
004158	S085350	D3413-1	O-Ring	S085350	ST123	1
004158	S088418	D3413-1	O-Ring	S068698	ST530	1
004158	S088422	MS21042L3	Nut	S078167	ST303	16
004158	S088416	MS21042L4	Nut	s075983	ST303	24
004158	S088419	MS21042L6	Nut	S041168	ST303	4
004158	S088411	NAS1149C0463R	Washer	S053953	ST266	2
004158	S088410	NAS1149D0363J	Washer	S015269	ST263	16
004158	S088409	NAS1149D0463J	Washer	S067900	ST263	48
004158	S088406	NAS1149D0563J	Washer	S068662	ST263	16
004158	S088405	NAS1149D0663J	Washer	S043782	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/29/18 8:56 AM dart.quirion.sonia

Change Record

Part Number K10112Page 1 of 1

Description SADDLE KIT FOR D206-642-112/-114

[illegible]